



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4035-043
Job Sheet 168357



Part No: D4035-043

Job Qty: 26 ea

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/20/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	26 Ea		11/17/17	0.00	0.00	Start Up Large Fab-2		DC 2017-11-15
100	Large Fab	26 pcs		11/20/17	0.00	19.77	Large Fab 1		DC 2017-11-16
110	QC	26 pcs		11/20/17	0.00	0.00	QC10		38 DAS
120	QC	26 pcs		11/20/17	0.00	0.00	QC5		9-8938
130	Packaging	26 pcs		11/20/17	0.00	0.00	Packaging3		9-89
140	QC21-SA	26 Ea		11/20/17	0.00	0.00	QC21		

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld
Descriptions: bushing in rib and grind weld flush as per dwg D4035
130 - LOCATION: WA004

DAS
21
9-89

NOV 17 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-9	52	43	0	0
	M304TS0.750W.049	46	1,540	0	0

Part Specifications

Specifications could not be found.

Plex 11/13/17 2:23 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Lid Rib Assembly, Aft (350 Basket)

D4035 - 043

PART NO:

Revision:

Operation:

Change No:

Mfg Date: 11/15/17

Job No: 168357

Packaging

IN

ork ☐
rap ☐
s-is ☐
/ed ☐

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐
Composite ☐

Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

QTY Effective :

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

☐ Temperature/Cure
☐ Set-up
☐ BQM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

Past Expiry Date ☐Misidentified ☐Manufacturing Process ☐Past Due ☐Marks/Chatter ☐OTHER : ☐